



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4711-041
Job Sheet 204798



Part No: D4711-041

Job Qty: 7 pcs

Part Name: Expandable Pin Assembly, Modified



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/20/19

Job Tracking No:

Due Date: 12/20/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 12.10.16 AS PER DWG REV:A DD VERF:JFS IPP REV:B 13.03.11 AS PER DWG REV:C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Packaging 1 - Pick Kit	7 pcs		12/20/19	0.00	0.00	Packaging 1 - 1			DAS 58 9:58 DEC 20 2019
							Packaging 1 - 2			
							Packaging 1 - 3			
							Packaging 1 - 4			
							Packaging 1 - 5			
							Packaging 1 - 6			
							Packaging 1 - 7			
							Packaging 1 - 8			
							Packaging 1 - 9			
							Packaging 1 - 10			
							Packaging 1 - 11			
							Packaging 1 - 12			
							Packaging 1 - 13			
							Packaging 1 - 14			
							Packaging 1 - 15			
							Packaging 1 - 16			
							Packaging 1 - 17			
							Packaging 1 - 18			
							Packaging 1 - 19			
							Packaging 1 - 20			
							Packaging 1 - 21			
							Packaging 1 - 22			
							Packaging 1 - 23			
							Packaging 1 - 24			
							Packaging 1 - 25			
							Packaging 1 - 26			
							Packaging 1 - 27			
							Packaging 1 - 28			
							Packaging 1 - 29			
							Packaging 1 - 30			

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					Small Fab - 1 - B4B	58-6
					Small Fab - 2 - B4B	89
					Small Fab - 3 - B4B	SVQ
120 Small Fab - 2 - B4B	7	12/20/19	0.00 1.14	pcs	Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
130 QC 5	7	12/20/19	0.00 0.00	pcs	QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
140 Packaging 3-1 - Stock - B4B	7	12/20/19	0.00 0.00	pcs	QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	DAS
					QC 5 - 40	30
					QC 5 - 61	9-89
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	

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				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150	QC 21 - SA	7 pcs	12/20/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op **110** - Pick Kit
 Descriptions: **120** - Small Fab
130 - QC5- Inspect part completeness to step on W/O
140 - Identify as per dwg & Stock Location:
150 - QC21- Final Inspection - Work Order Release

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Part / Item	Component Name	Quantity	Operation	Container
D4711-043	Expandable Pin Assembly	7 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157437
D4726-1	Handle	7 pcs (1 ea)	110-Packaging 1 - Pick Kit	5002412
D4727-041	Barrel	7 pcs (1 ea)	110-Packaging 1 - Pick Kit	5197661
D4749-1	Spacer	7 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101272

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4711-043	7	21	0
	D4726-1	7	14	0
	D4727-041	7	22	0
	D4749-1	7	14	0

Specifications could not be found.				
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